

# REPLACEMENT PARTS LIST

## K & F Series Single Stage Condensing & Non-Condensing Furnaces

### NON-CONDENSING GAS FURNACES 80+ AFUE



**\*G7SA Upflow / Horizontal  
Furnaces**



**\*G7SK Downflow  
Furnaces**

### CONDENSING GAS FURNACES 92.1% THROUGH 95.0% AFUE



**\*G7SC Upflow / Horizontal  
Furnaces**



**\*G7SL Downflow  
Furnaces**



**\*G7SD / \*G7SD-1 / G7SD-E  
Upflow / Horizontal Furnaces**



**\*G7SM Downflow  
Furnaces**

### 80% + AFUE

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### 92.1% THROUGH 95.0% AFUE

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**\*G7SA UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	045-23A	054-23A	072-24B	090-24B	072-35C	090-35C	108-35C	126-45D
Blower Assembly	904681	904681	904682	904682	904683	904683	1003481	1003481
Blower Housing	297200R	297200R	297207R	297207R	297204R	297204R	297209R	297209R
Blower Limit	626611R	626611R	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor	904857	904857	904858	904858	904859	904859	904860	904860
Blower Wheel	667251R	667251R	667258R	667258R	667207R	667207R	667280R	667280R
Burner Assembly	904819	904820	904822	904824	904822	904824	904826	904828
Burner Tube Manifold	664228R	664228R	664229R	664230R	664229R	664230R	664231R	664232R
Capacitor	01-0004	01-0004	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
Collector Pan (w gasket)	904805	904812	904806	904807	904808	904809	904810	904811
Control Board	920915	920915	920915	920915	920915	920915	920915	920915
Door Set	904767	904767	904768	904768	904769	904769	904769	904770
Door Switch	632125R	632125R	632125R	632125R	632125R	632125R	632125R	632125R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904779	904779	904780	904781	904782	904783	904868	904785
High Temp Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R	689988R	689988R
Inducer Motor	904796	904796	904796	904796	904796	904796	904796	904796
Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626614R	626614R	626612R	626613R	626615R	626613R	626612R	626598R
Orifice (Natural Gas)	661049R	661047R	661047R	661047R	661047R	661047R	661047R	661047R
Pressure Switch	632499R	632489R	632489R	632489R	632489R	632489R	632488R	632520R
Motor Mount Kit	N/A	N/A	904951	904951	904980	904980	904951	904951
Roll-Out Limit Switch	626610R	626610R	626610R	626610R	626610R	626609R	626610R	626610R
Set of Wires (Not Shown)	M0036001R	M0036001R	M0036001R	M0036001R	M0036005	M0036005	M0036005	M0036005
Top Panel	295911R	295911R	295912R	295912R	295913R	295913R	295913R	295914R
Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 4.**

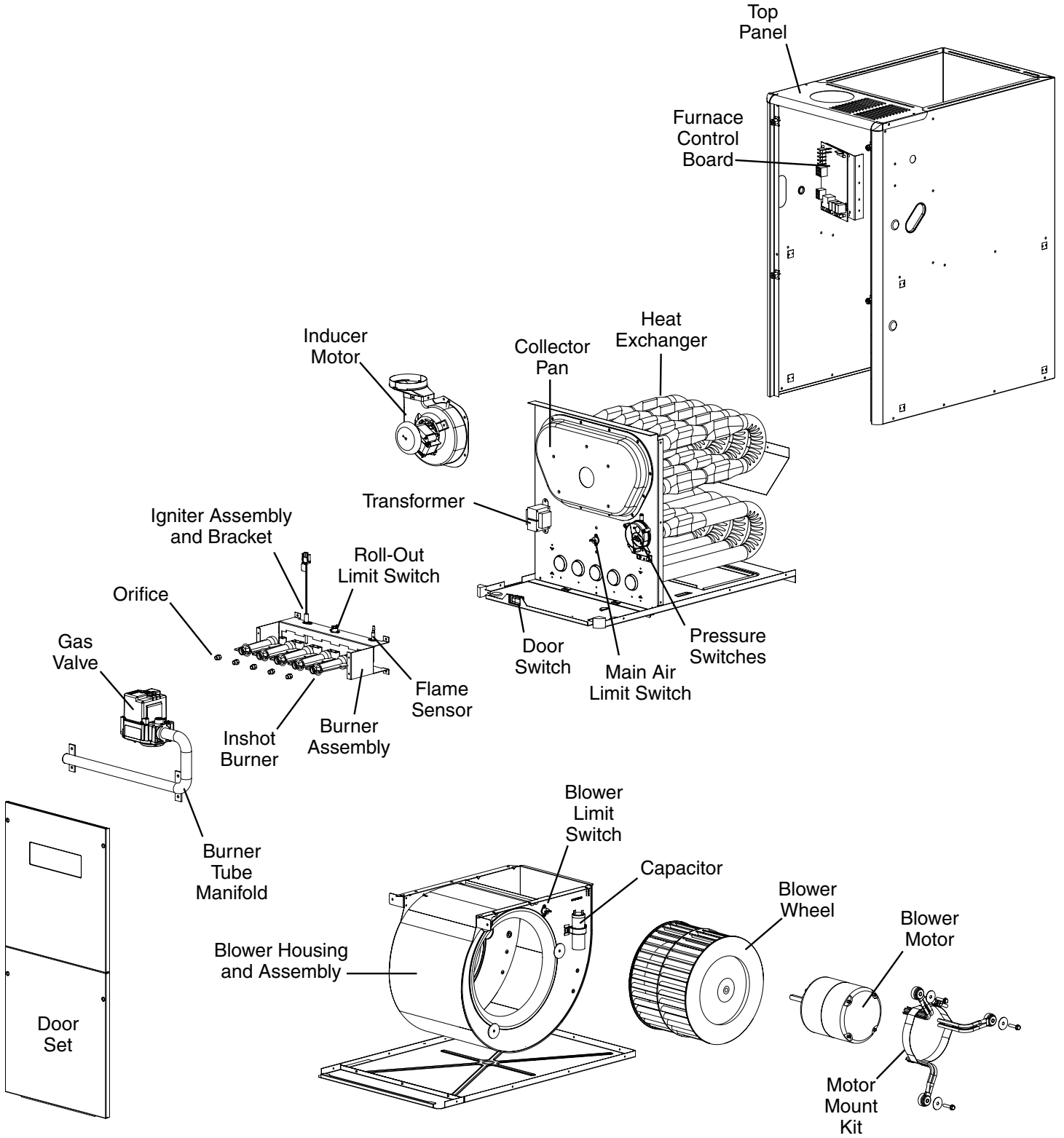
**\*G7SA-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	045-23A1	054-23A1	072-24B1	090-24B1	072-35C1	090-35C1	108-35C1	126-45D1
Blower Assembly	904681	904681	904682	904682	904683	904683	1003481	1003481
Blower Housing	297200R	297200R	297207R	297207R	297204R	297204R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor	904857	904857	904858	904858	904859	904859	904860	904860
Blower Wheel	667251R	667251R	667258R	667258R	667207R	667207R	667280R	667280R
Burner Assembly	904819	904820	904822	904824	904822	904824	904826	904828
Burner Tube Manifold	664228R	664228R	664229R	664230R	664229R	664230R	664231R	664232R
Capacitor	01-0024	01-0024	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
Collector Pan (w gasket)	904805	904901	904998	904807	905016	904809	904810	905018
Control Board	920915	920915	920915	920915	920915	920915	920915	920915
Door Set	904767	904767	904768	904768	904769	904769	904769	904770
Door Switch	632125R	632125R	632125R	632125R	632125R	632125R	632125R	632125R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904779	904779	904780	904781	904782	904783	904868	904785
High Temp Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R	689988R	689988R
Inducer Motor	904999	904999	904999	904999	904999	904999	904999	904999
Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626614R	626601R	626612R	626613R	626616R	626614R	626614R	626598R
Motor Mount Kit	N/A	N/A	904951	904951	904980	904980	904951	904951
Orifice (Natural Gas)	661049R	661047R	661047R	661047R	661047R	661047R	661047R	661047R
Pressure Switch	632489R	632489R	632489R	632489R	632489R	632488R	632636R	632520R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R	626610R	626609R	626610R	626610R
Set of Wires (Not Shown)	M0036001R	M0036001R	M0036001R	M0036001R	M0036005	M0036005	M0036005	M0036005
Top Panel	295911R	295911R	295912R	295912R	295913R	295913R	295913R	295914R
Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 4.**

**\*G7SA / \*G7SA-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION**



**\*G7SK DOWNFLOW - REPLACEMENT PARTS LIST**

DESCRIPTION	054-23A	072-24B	090-24B	108-35C	126-45D
Blower Assembly	904681	904682	904682	1003481	1003481
Blower Housing	297200R	297207R	297207R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R
Blower Motor	904857	904858	904858	904860	904860
Blower Wheel	667251R	667258R	667258R	667280R	667280R
Burner Assembly	904820	904822	904824	904826	904828
Burner Tube Manifold	664228R	664229R	664230R	664231R	664232R
Capacitor	01-0004	01-0024	01-0024	01-0026	01-0026
Collector Pan (w Gasket)	904901	904806	904921	904902	904811
Combustion Tube	299291R	299291R	299291R	299291R	299291R
Control Board	920915	920915	920915	920915	920915
Door Set	904767	904768	904768	904769	904770
Door Switch	632125R	632125R	632125R	632125R	632125R
Flame Sensor	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904779	904780	904781	904868	904785
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
Inducer Motor	904796	904796	904796	904796	904796
Inshot Burner	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626601R	626601R	626617R	626616R	626617R
Motor Mount Kit	N/A	904951	904951	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661047R	661047R
Pressure Switch	632488R	632489R	632489R	632488R	632488R
Roll-Out Limit Switch	626610R	626610R	626610R	626609R	626609R
Set of Wires (Not Shown)	M0036035R	M0036038R	M0036038R	M0036030R	M0036030R
Top Panel	295911R	295912R	295912R	295913R	295914R
Transformer	622341R	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 7.](#)

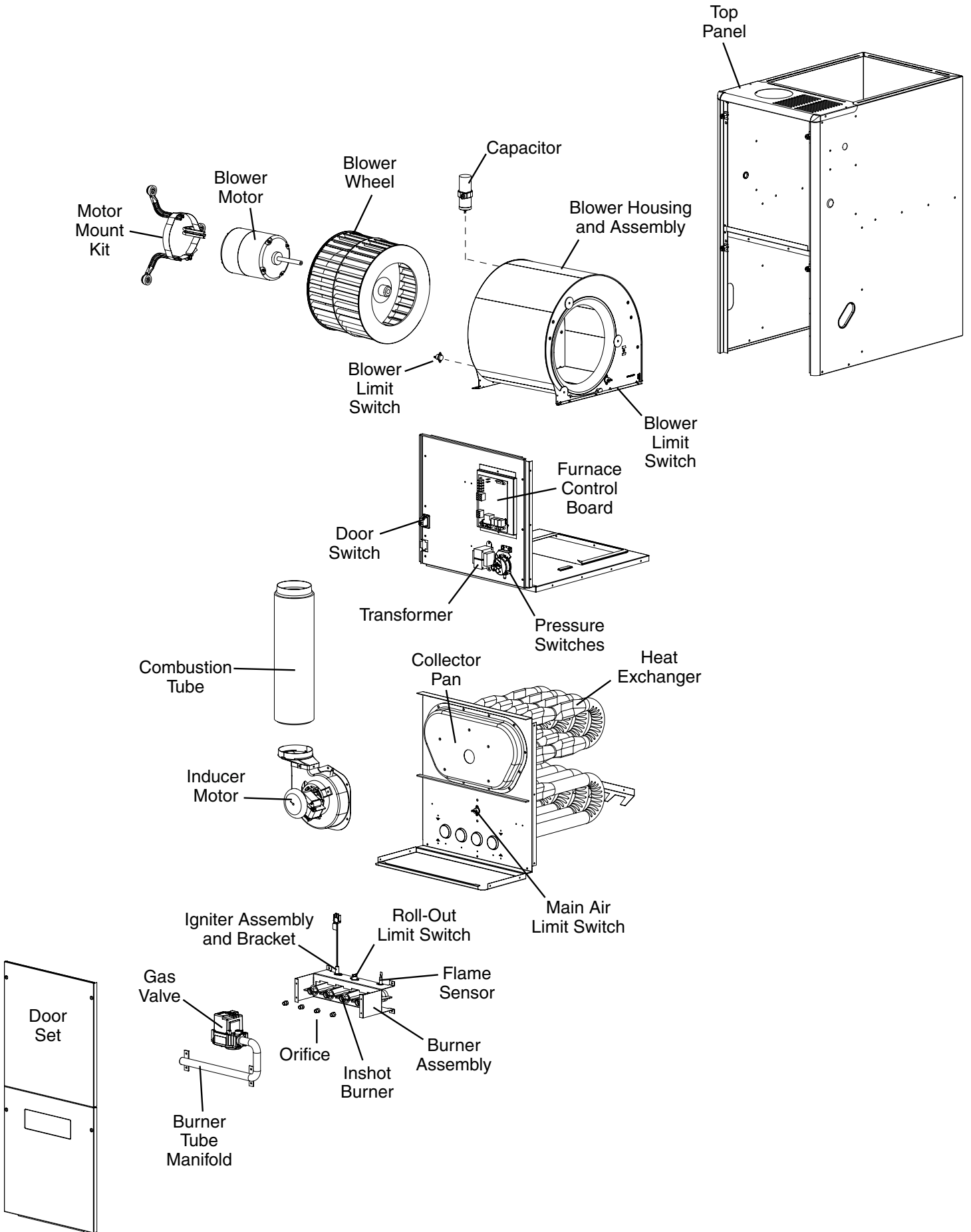
**\*G7SK-1 DOWNFLOW - REPLACEMENT PARTS LIST**

DESCRIPTION	054-23A1	072-24B1	090-24B1	108-35C1	126-45D1
Blower Assembly	904681	904682	904682	1003481	1003481
Blower Housing	297200R	297207R	297207R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R
Blower Motor	904857	904858	904858	904860	904860
Blower Wheel	667251R	667258R	667258R	667280R	667280R
Burner Assembly	904820	904822	904824	904826	904828
Burner Tube Manifold	664228R	664229R	664230R	664231R	664232R
Capacitor	01-0024	01-0024	01-0024	01-0026	01-0026
Collector Pan (w Gasket)	904901	904806	904806	905017	5019
Combustion Tube	299291R	299291R	299291R	299291R	299291R
Control Board	920915	920915	920915	920915	920915
Door Set	904767	904768	904768	904769	904770
Door Switch	632125R	632125R	632125R	632125R	632125R
Flame Sensor	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904779	904780	904781	904868	904785
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
Inducer Motor	904999	904999	904999	904999	904999
Inshot Burner	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626601R	626601R	626617R	626617R	626601R
Motor Mount Kit	N/A	904951	904951	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661047R	661047R
Pressure Switch	632488R	632489R	632489R	632488R	632488R
Roll-out Limit Switch	626610R	626610R	626610R	626609R	626609R
Set of Wires (Not Shown)	M0036035R	M0036038R	M0036038R	M0036030R	M0036030R
Top Panel	295911R	295912R	295912R	295913R	295914R
Transformer	622341R	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 7.](#)

**\*G7SK / \*G7SK-1 DOWNFLOW - COMPONENT LOCATION**



**92.1% AFUE****\*G7SC UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	038D-23A	054D-24B	072D-24B	072D-35C	090D-35C	108D-45D	120D-45D
Blower Assembly	904681	904682	904682	904683	1003481	1003481	1003481
Blower Housing	297200R	297207R	297207R	297204R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904857	904858	904858	904859	904860	904860	904860
Blower Wheel	667251R	667258R	667258R	667207R	667280R	667280R	667280R
Burner Assembly	904818	904821	904823	904823	904825	904827	904977
Burner Tube Manifold	664237R	664238R	664239R	664239R	664240R	664241R	664241R
Capacitor	01-0004	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
Control Board	920915	920915	920915	920915	920915	920915	920915
Door Set	904767	904768	904768	904769	904769	904770	904770
Door Switch	632125R	632125R	632125R	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904786	904869	904788	904870	904871	904791	904791
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R	626599R	626599R	626599R
Inducer Motor (*G7SC models only)	1003441	1003441	1003441	1003441	1003441	1003441	1003441
Inducer Orifice	669719R	669712R	669713R	669715R	669717R	Not Used	Not Used
In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R	664435R	664435R
Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626598R	626614R	626613R	626614R	626613R	626614R	626614R
Motor Mount Kit	N/A	904951	904951	904980	904951	904951	904951
Orifice (Natural Gas)	661045R	661047R	661047R	661047R	661047R	661047R	661045R
Outlet Header Box	904801	904802	904802	904803	904803	904804	904804
Pressure Switch (condensate)	1010439R	632491R	632622R	632491R	632491R	632491R	632491R
Pressure Switch (inducer)	1010439R	632487R	632495	632493R	632493R	632493R	632493R
Roll-Out Limit Switch	626608R	626608R	626609R	626609R	626609R	626609R	626608R
Set of Wires (Not Shown)	M0036009	M0036003	M0036003	M0036007R	M0036007R	M0036007R	M0036007R
Top Panel	2B3551R	2B3552R	2B3552R	2B3553R	2B3553R	2B3554R	2B3554R
Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SC models are equipped with FASCO brand inducer motors. \*SC-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 13.**



**92.1% AFUE****\*G7SC-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	038D-23A-1	054D-24B-1	072D-24B-1	072D-35C-1	090D-35C-1	108D-45D-1	120D-45D-1
Blower Assembly	904681	904682	904682	904683	1003481	1003481	1003481
Blower Housing	297200R	297207R	297207R	297204R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904857	904858	904858	904859	904860	904860	904860
Blower Wheel	667251R	667258R	667258R	667207R	667280R	667280R	667280R
Burner Assembly	904818	904821	904823	904823	904825	904827	904977
Burner Tube Manifold	664237R	664238R	664239R	664239R	664240R	664241R	664241R
Capacitor	01-0004	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
Control Board	920915	920915	920915	920915	920915	920915	920915
Door Set	904767	904768	904768	904769	904769	904770	904770
Door Switch	632125R	632125R	632125R	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904786	904869	904788	904870	904871	904791	904791
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441	1003441	1003441	1003441
Inducer Orifice	669719R	669712R	669713R	669715R	669717R	Not Used	Not Used
In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R	664435R	664435R
Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R
Main Air Limit Switch	626598R	626614R	626613R	626614R	626613R	626614R	626614R
Motor Mount Kit	N/A	904951	904951	904980	904951	904951	904951
Orifice (Natural Gas)	661045R	661047R	661047R	661047R	661047R	661047R	661045R
Outlet Header Box	904801	904802	904802	904803	904803	904804	904804
Pressure Switch (condensate)	1010439R	632491R	632622R	632491R	632622R	632491R	632491R
Pressure Switch (inducer)	1010439R	632487R	632495	632493R	632493R	632493R	632493R
Roll-Out Limit Switch	626608R	626608R	626609R	626609R	626609R	626609R	626608R
Set of Wires (Not Shown)	M0036009	M0036003	M0036003	M0036007R	M0036007R	M0036007R	M0036007R
Top Panel	2B3551R	2B3552R	2B3552R	2B3553R	2B3553R	2B3554R	2B3554R
Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SC models are equipped with FASCO brand inducer motors. \*SC-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 13.**

**95.0% AFUE****\*G7SD UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	038D-24B	054D-24B	072D-35C	090D-35C	108D-45D	120D-45D
Blower Assembly	904682	904682	904683	1003481	1003481	1003481
Blower Housing	297207R	297207R	297204R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904858	904858	904859	904860	904860	904860
Blower Wheel	667258R	667258R	667207R	667280R	667280R	667280R
Burner Assembly	905020	905021	905022	905023	905024	905025
Burner Tube Manifold	664473R	664473R	664243R	664244R	664245R	664245R
Capacitor	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
Control Board	920915	920915	920915	920915	920915	920915
Door Set	904768	904768	904769	904769	904770	904770
Door Switch	632125R	632125R	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904792	904792	904793	904794	904795	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441	1003441	1003441
Inducer Orifice	669927	669718R	669719R	669734R	669715R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R	661128R	661128R
Main Air Limit Switch	626619R	626598R	626598R	626612R	626612R	626612R
Motor Mount Kit	904951	904951	904980	904951	904951	904951
Orifice (Natural Gas)	661051	661047R	661047R	661047R	661046R	661045R
Outlet Header Box	904802	904802	904803	904803	904804	904804
Pressure Switch (Condensate)	632674	632493R	632493R	632624R	632445R	632622R
Pressure Switch (Inducer)	632673	632487R	632487R	632487R	632675R	632571R
PVC Trap (Not Shown)	664659R	664659R	664659R	664659R	664659R	664659R
Roll-Out Limit Switch	626609R	626610R	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036003	M0036003	M0036007R	M0036007R	M0036007R	M0036007R
Top Panel	2A9512R	2A9512R	2A9513R	2A9513R	2A9514R	2A9514R
Transformer	622341R	622341R	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SD models are equipped with FASCO brand inducer motors. \*SD-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 13.**

**95.0% AFUE****\*G7SD-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	038D-24B-1	054D-24B-1	072D-35C-1	090D-35C-1	108D-45D-1	120D-45D-1
Blower Assembly	904682	904682	904683	1003481	1003481	1003481
Blower Housing	297207R	297207R	297204R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904858	904858	904859	904860	904860	904860
Blower Wheel	667258R	667258R	667207R	667280R	667280R	667280R
Burner Assembly	905020	905021	905022	905023	905024	905025
Burner Tube Manifold	664473R	664473R	664243R	664244R	664245R	664245R
Capacitor	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
Control Board	920915	920915	920915	920915	920915	920915
Door Set	904768	904768	904769	904769	904770	904770
Door Switch	632125R	632125R	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904792	904792	904793	904794	904795	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441	1003441	1003441
Inducer Orifice	669927	669718R	669719R	669734R	669715R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R	661128R	661128R
Main Air Limit Switch	626619R	626598R	626598R	626612R	626612R	626612R
Motor Mount Kit	904951	904951	904980	904951	904951	904951
Orifice (Natural Gas)	661051	661047R	661047R	661047R	661046R	661045R
Outlet Header Box	904802	904802	904803	904803	904804	904804
Pressure Switch (Condensate)	632674	632493R	632493R	632624R	632445R	632622R
Pressure Switch (Inducer)	632673	632487R	632487R	632487R	632675R	1018532R
PVC Trap (Not Shown)	664659R	664659R	664659R	664659R	664659R	664659R
Roll-Out Limit Switch	626609R	626610R	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036003	M0036003	M0036007R	M0036007R	M0036007R	M0036007R
Top Panel	2A9512R	2A9512R	2A9513R	2A9513R	2A9514R	2A9514R
Transformer	622341R	622341R	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SD models are equipped with FASCO brand inducer motors. \*SD-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 13.**

**95.0% AFUE****\*G7SD-E UPFLOW / HORIZONTAL W/ ECM MOTOR -  
REPLACEMENT PARTS LIST**

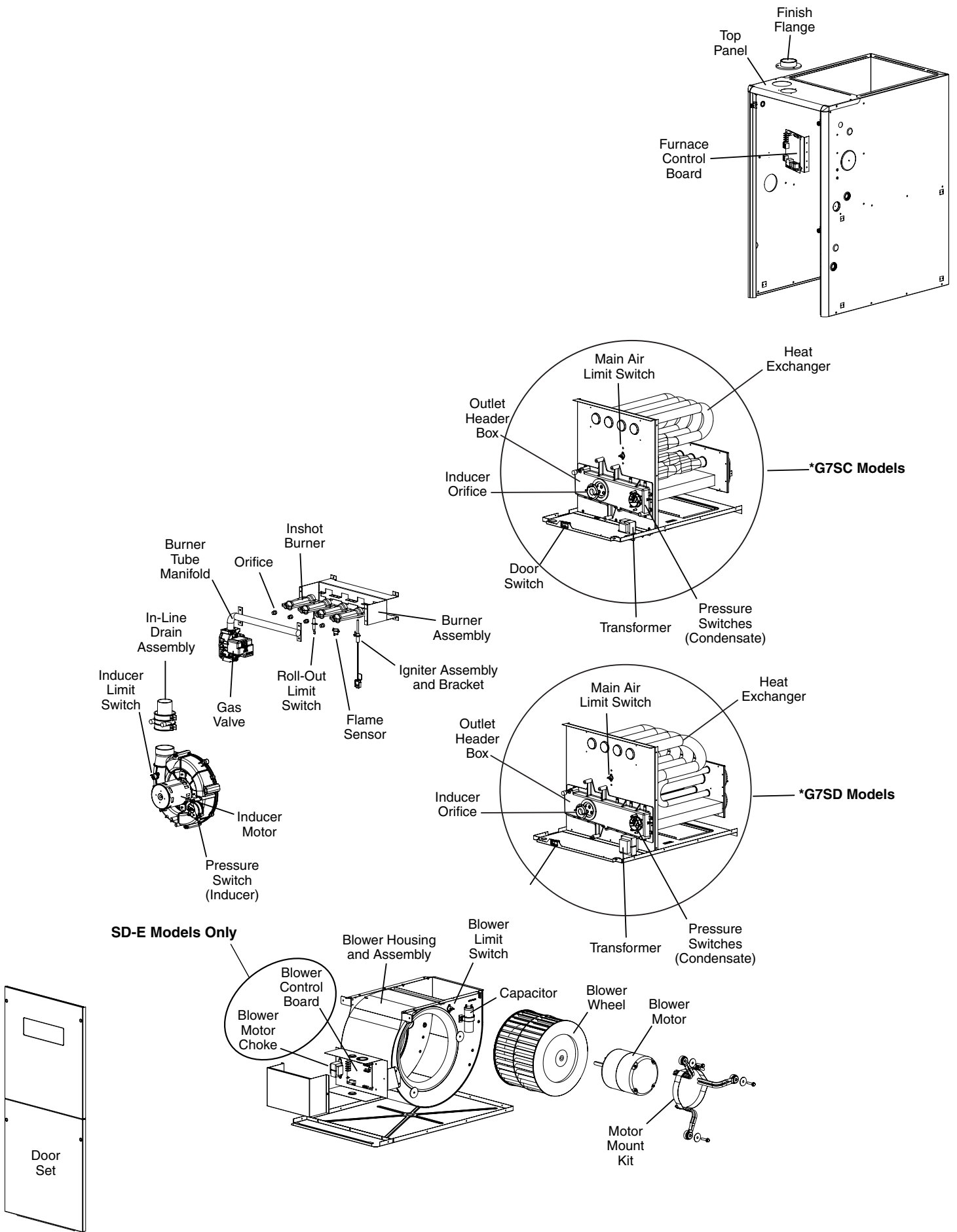
DESCRIPTION	054D-24EB	072D-35EC	090D-35EC	108D-45ED	120D-45ED
Blower Assembly	904873	904874	904874	904875	904875
Blower choke	--	622340R	622340R	622340R	622340R
Blower Control Board	920920	920920	920920	920920	920920
Blower Housing	297207R	297204R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R
Blower Motor (ECM)	622683	622684	622684	622685	622685
Blower Wheel	667374R	667280R	667280R	667280R	667280R
Burner Assembly	905021	905022	905023	905024	905025
Burner Tube Manifold	664473R	664243R	664244R	664245R	664245R
Control Board	920915	920915	920915	920915	920915
Door Set	904768	904769	904769	904770	904770
Door Switch	632125R	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R	624775R
Heat Exchanger	904792	904793	904794	904795	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441	1003441
Inducer Orifice	669718R	669719R	669734R	669715R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R	661128R
Main Air Limit Switch	626598R	626598R	626612R	626612R	626612R
Motor Mount Kit	904907	904907	904907	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661046R	661045R
Outlet Header Box	904802	904803	904803	904804	904804
Pressure Switch (Condensate)	632493R	632493R	632624R	632445R	632622R
Pressure Switch (Inducer)	632487R	632487R	632487R	632675R	632571R
PVC Trap (Not Shown)	664659R	664659R	664659R	664659R	664659R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036039R	M0036040R	M0036040R	M0036040R	M0036040R
Top Panel	2A9512R	2A9513R	2A9513R	2A9514R	2A9514R
Transformer	622341R	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SD models are equipped with FASCO brand inducer motors. \*SD-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 13.**

**\*G7SC / \*G7SC-1 & \*G7SD / \*G7SD-1 / G7SD-E UPFLOW / HORIZONTAL - COMPONENT LOCATION**



**92.1% AFUE****\*G7SL DOWNFLOW - REPLACEMENT PARTS LIST**

DESCRIPTION	054D-24B	072D-24B	090D-35C	120D-45D
Blower Assembly	904682	904682	1003481	1003481
Blower Housing	297207R	297207R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904858	904858	1003005	1003005
Blower Wheel	667258R	667258R	667280R	667280R
Burner Assembly	904821	904823	904825	904997
Burner Tube Manifold	664238R	664239R	664240R	664241R
Capacitor	01-0024	01-0024	01-0026	01-0026
Control Board	920915	920915	920915	920915
Door Set	904768	904768	904769	904770
Door Switch	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R
Heat Exchanger	904869	904788	904871	904791
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor (*G7SL models only)	1003441	1003441	1003441	1003441
Inducer Orifice	669712R	669713R	669714R	Not Used
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661134R	661134R	661134R	661134R
Main Air Limit Switch	626598R	626598R	626613R	626598R
Motor Mount Kit	904951	904951	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661045R
Outlet Header Box	904802	904802	904803	904804
Pressure Switch (inducer)	632487R	632487R	632487R	632487R
Roll-Out Limit Switch	626609R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036004R	M0036004R	M0036029R	M0036029R
Top Panel	2B3562R	2B3562R	2B3563R	2B3564R
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SL models are equipped with FASCO brand inducer motors. \*SL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 18.**

**92.1% AFUE****\*G7SL-1 DOWNFLOW - REPLACEMENT PARTS LIST**

DESCRIPTION	054D-24B-1	072D-24B-1	090D-35C-1	120D-45D-1
Blower Assembly	904682	904682	1003481	1003481
Blower Housing	297207R	297207R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904858	904858	904860	904860
Blower Wheel	667258R	667258R	667280R	667280R
Burner Assembly	904821	904823	904825	904997
Burner Tube Manifold	664238R	664239R	664240R	664241R
Capacitor	01-0024	01-0024	01-0026	01-0026
Control Board	920915	920915	920915	920915
Door Set	904768	904768	904769	904770
Door Switch	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R
Heat Exchanger	904869	904788	904871	904791
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441
Inducer Orifice	669712R	669713R	669714R	Not Used
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661134R	661134R	661134R	661134R
Main Air Limit Switch	626598R	626598R	626613R	626598R
Motor Mount Kit	904951	904951	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661045R
Outlet Header Box	904802	904802	904803	904804
Pressure Switch (Inducer)	632487R	632487R	632487R	632487R
Roll-Out Limit Switch	626609R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036004R	M0036004R	M0036029R	M0036029R
Top Panel	2B3562R	2B3562R	2B3563R	2B3564R
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SL models are equipped with FASCO brand inducer motors. \*SL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 18.**

**95.0% AFUE****\*G7SM DOWNFLOW - REPLACEMENT PARTS LIST**

DESCRIPTION	054D-24B	072D-35C	090D-35C	118D-45D
Blower Assembly	904682	1003481	1003481	1003481
Blower Housing	297207R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904858	904860	904860	904860
Blower Wheel	667258R	667280R	667280R	667280R
Burner Assembly	905026	905022	905023	905027
Burner Tube Manifold	664611R	664243R	664244R	664245R
Capacitor	01-0024	01-0026	01-0026	01-0026
Control Board	920915	920915	920915	920915
Door Set	904768	904769	904769	904770
Door Switch	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R
Heat Exchanger	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441
Inducer Orifice	669718R	669719R	669734R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R
Main Air Limit Switch	626601R	626617R	626613R	626613R
Motor Mount Kit	904951	904951	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661046R
Outlet Header Box	904802	904803	904803	904804
Pressure Switch (Inducer)	632487R	632487R	632487R	632571R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036004R	M0036029R	M0036029R	M0036029R
Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*SM models are equipped with FASCO brand inducer motors. \*SM-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 18.**



**95.0% AFUE****\*G7SM-1 DOWNFLOW - REPLACEMENT PARTS LIST**

DESCRIPTION	054D-24B-1	072D-35C-1	090D-35C-1	118D-45D-1
Blower Assembly	904682	1003481	1003481	1003481
Blower Housing	297207R	297209R	297209R	297209R
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor (PSC)	904858	904860	904860	904860
Blower Wheel	667258R	667280R	667280R	667280R
Burner Assembly	905026	905022	905023	905027
Burner Tube Manifold	664611R	664243R	664244R	664245R
Capacitor	01-0024	01-0026	01-0026	01-0026
Control Board	920915	920915	920915	920915
Door Set	904768	904769	904769	904770
Door Switch	632125R	632125R	632125R	632125R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J", 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, 23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	624775R	624775R	624775R	624775R
Heat Exchanger	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003441	1003441	1003441	1003441
Inducer Orifice	669718R	669719R	669734R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R
Main Air Limit Switch	626601R	626617R	626613R	626613R
Motor Mount Kit	904951	904951	904951	904951
Orifice (Natural Gas)	661047R	661047R	661047R	661046R
Outlet Header Box	904802	904803	904803	904804
Pressure Switch (Inducer)	632487R	632487R	632487R	632571R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036004R	M0036029R	M0036029R	M0036029R
Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

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[FOR COMPONENT LOCATIONS, SEE PAGE 18.](#)

**\*G7SL / \*G7SL-1 & \*G7SM / \*G7SM-1 DOWNFLOW - COMPONENT LOCATION**

